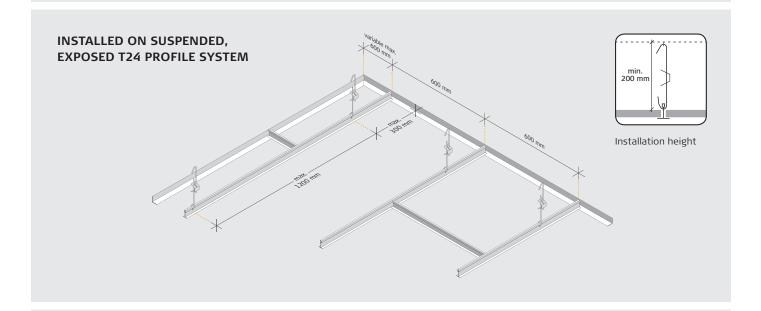
INSTALLATION INSTRUCTIONS



Suspended, exposed T24 profile system

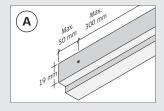
These instructions apply to installation of exposed T24 profile system.

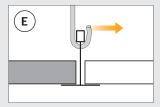
Download installation instructions for all Troldtekt® panel types from www.troldtekt.com.

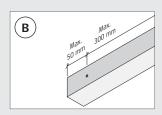


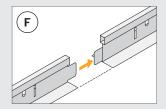
INSTALLATION

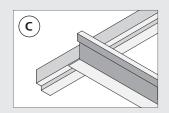
- 1: Fix the shadow-edge angle profiles (in the 19-mm tall side of the profile) or the perimeter angle profiles securely to the wall with a maximum spacing of 300 m. Additionally, fasten 50 mm from profile ends at joints, abutments and endings. (See figs. A and B). Hang the main profiles in parallel at 600 mm, with hanger points at max. 1200 mm. There should be max. 300 mm from the transverse wall to the first hanger. The main profiles and cross tees must lap on the perimeter angle or shadow-edge angle profiles (see figs. C and D).
- 2: Fix the hangers securely to the structure above. In order to facilitate the placing of the Troldtekt panels, the hooks on the adjustable quick-hangers must face the same way (see fig. E), and the hanger should be min. 200 mm. There should also be at least 200 mm distance to underlying installations, cable ducts etc., where the Troldtekt panels must be removable. In case of increased loads from e.g. lighting armatures, the hanger spacing should be reduced. Fix heavy armatures etc. to the structure above. Cut the main profiles at the wall and ensure that the slots are placed correctly in relation to the cross profiles near the wall.
- Use a hacksaw or a profile cutter to cut the profiles. Connect the main profiles by pushing the ends together so that they lock. (See figs. F and G).
- 3: Place the cross tees between the main profiles by inserting the tongues of the cross tees into the slots of the main profiles, spaced at 150 mm. (See fig. H). When you have installed the profiles, check that all hangers are secure. Adjust if necessary. Now lay the Troldtekt panels in the grid.

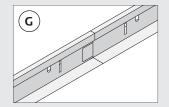


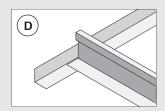


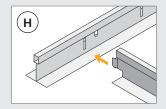














COMPONENTS

Product name

Size/length (mm)

Quantity per pack

Approx. qty. per m²



Perimeter angle profile, V-300 Cross tee, T-24 – 2

3000
40 pcs.
According to measurement

- 30×30 mm



Cross tee, T-24 - 24×38 mm

60 pcs. 600×1200 mm: 1.4 pcs. 600×600 mm: 2.8 pcs.



Main profile, T-24 – 24×43 mm

3600 20 pcs. 1.7 linear m



Shadow-edge angle profile, SK-300

- **19/9/11/22 mm**

Size/length (mm) 3000

Quantity per pack 30 pcs.

Approx. qty. per m²

Product name

300 Adjustable hanger

600

180-300 / 340-600 / 540-1000

30 pcs. 100 pcs. According to measurement 1.4 pcs.